

FSAE Design Considerations

Anthony Lyscio General Motors

October 27, 2012



- General Design Process
- Important Considerations
- Qualitative "Rules"
- Things to Ask During All Project Phases
- Design Trends
- Q & A



General Design Process

- Starting point? -Rules, Tires, Scores, Lessons Learned...
- On a per event basis, what are your goals?
- What performance specs will meet those goals?
- Break car into systems and work down
- Big picture overrides all else- Integration, integration, integration
- Complete vehicle lay-out (mass & CG of every bit)
- Synthesis- every component, it's interactions
- Weight distribution and CG are more than a spec
- Iterate through systems integration issues



Important Considerations

- K.I.S.S. vs. High Tech
- Tire Data FSAE Tire Test Consortium
- Data Acquisition engineering <u>and</u> driver tool
- Mass vs. Stiffness A balancing act
- Itty bitty parts mass vs. reliability
- Materials carbon=cool, but is it the right choice?
- Modeling and analysis vs. physical testing



Design Complexity

Both do the same job...





What are the performance gains vs. cost, effort, and mass trade-offs?

FSAE Workshop 2012

5



Aerodynamics

You must consider:

- Time and expense to design and build vs. REAL benefits
- development time
- mass effects
- actual competition benefits (stopwatch and judges)





Composites

You must consider:

- Time and expense to design and build vs. REAL benefits
- Analysis capability, can you predict your performance?
- Development time
- Cost & mass effects
- Composites are very process sensitive, allow time to build it twice
- When problems are found in tech, what is plan B? Upfront integration.





Qualitative Design "Rules" to keep in mind

- Good design \rightarrow If it looks right it usually is
 - Corollary \rightarrow If it looks wrong, well...
- Good load paths are your friend
 - Triangles (really tetrahedrons) = good load paths
- The part not on the car has zero mass, no cost and can't fail
 - The reward in performance must outweigh the risk and penalty
- Systems Engineering \rightarrow Know it, Love it, Live it
- Engine calibration
 → Not just about air/fuel... Spark it right, always.
 It's a huge knob for engine performance.
- Mass \rightarrow Mass begets mass. There is no minimum weight.
 - Make it light. But broken parts rarely win races.



Things to Ask During All Project Phases

- Does the car look like it was designed with a systems focus?
- What parts look like after thoughts? Were they?
- Is packaging tidy and look planned?
- Are items such as wiring exposed or neatly routed in looms?
- Are components adequately protected from environment
 - heat, chaffing, impact, vibration
- Is the car reasonable to maintain and adjust?
- Is the car on track to mass, CG and packaging expectations? Why?
- Tuning? Can discrete adjustments be made?



Good Packaging Examples

Well thought out,

Well integrated, and

Few surprises.





This is where the Upfront work pays off!!





Often Overlooked Design Details

- Fasteners- quality, grip lengths, common...
- Welding- correct fillers
- Composites- epoxy selection
- Ingine Design / Calibration- part throttle
- Cooling system- heat rejection
- Wiring- neat looms, proper gauge, shielding



Resources

- The Rules... KEY: know them inside and out
- SAE Website-links to papers, guides, etc...
- Carroll Smith Books- cheap, practical, good reads
- Race Car Vehicle Dynamics- Milliken
- Learn & Complete- A Primer for FSAE- Royce & others
- FSAE Tire Test Consortium- www.millikenresearch.com/fsaettc.html
- Claude Rouelle Seminars
- www.fsae.com –book list (search the forums)
- numerous FSAE specific papers out there
- See handout for additional list of resources



Questions?

Anthony Lyscio anthony.lyscio@gm.com

Workshop 2012

13